



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-207
Job Sheet 166762



Part No: D2565-207

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	10/26/17	0.00	0.00	Start up container	MLL
100	Brake NC	4 pcs	10/26/17	1.37	0.20	Brake NC 3	MLL
110	Small Fab	4 pcs	10/26/17	0.00	0.55	Small Fab	DAS MLL
120	QC	4 pcs	10/26/17	0.00	0.00	QC5	38
130	Powdercoat M 138014	4 pcs	10/27/17	0.00	0.30	Powdercoat2	BIR
140	QC	4 pcs	10/27/17	0.00	0.00	QC3	54
150	Packaging	4 pcs	10/27/17	0.00	0.00	Packaging3	
160	QC21-SA	4 Ea	10/27/17	0.00	0.00	QC21	

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: _____

MLC 17-10-31

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	*1,75	55	0	0
	138403				

Part Specifications

Specifications could not be found.

DQA:

Date:



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE
S001502



Strut

D2565-207

PART NO:

Revision:

Operation:

Quantity:

Change No:

Start up Operation

1

Mfg Date: 10/24/17

Job No: 166762

DER NON-CONFORMANCE / UPDATE

Work Order update only ☐

ACTION		AGAINST DEPARTMENT/PROCESS					
Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
Approved ☐	Large Fab ☐	Composite ☐	Supplier ☐				
QTY Effective :			MRB (QSI042) Approval				
Disposition							
						Completed By	
						Lead hand / Supervisor Approval Verification	
QC / QA Coordinator Approval							
FAULT CATEGORY							
Metric	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong				
	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions				
	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance				
	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect				
	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing				
	☐ Contamination	☐ Out of Sequence	☐ Part Moved				
	☐ Countersink	☐ Off-set	☐ Drawing				
	☐ Cut Too Short	☐ Misabeled	☐ Finish				
	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread				
	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence				
Wave	OTHER :						

Internal Transport ☐	Use for testing ☐	Cuffs ☐
Tribal Knowledge ☐	Poor Information ☐	Crushing ☐
LOA ☐	Rushing ☐	Heat Treat ☐
Substation ☐	Product Improvement ☐	Wave/Twist in Tube ☐
Past Expiry Date ☐	Process Improvement ☐	Marks/Chatter ☐
Misidentified ☐	Manufacturing Process ☐	
	Past Due ☐	